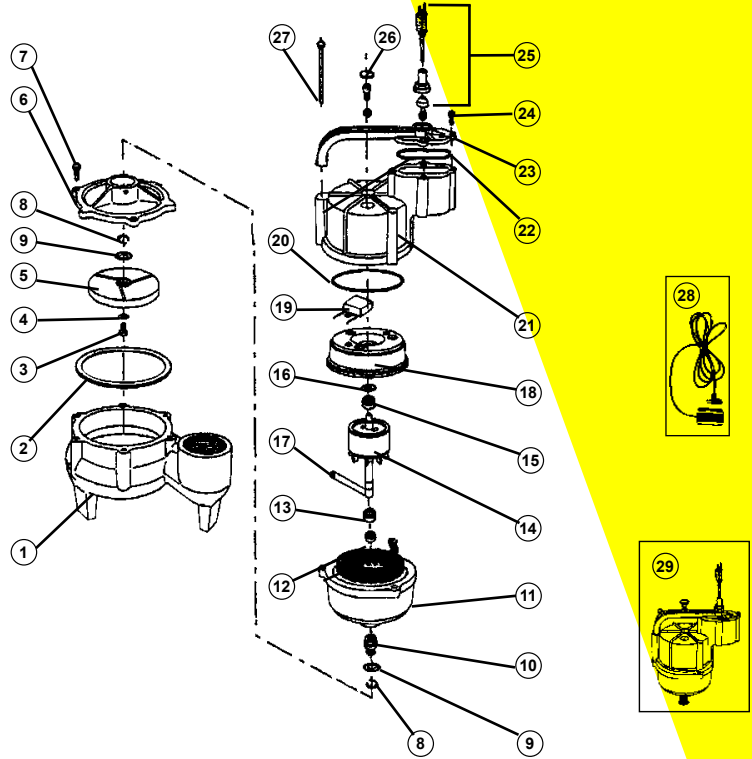


**400420**  
**Submersible**  
**sewage**  
**package**  
**repair pieces**

**PIECES:**

REF #ITEMS DESCRIPTIONS

- 400500 pump**
- 1 450426 Pump body
  - 2 450432 Gasket
  - 3 450428 Impeller bolt
  - 4 450430 Impeller washer
  - 5 450427A Impeller
  - 6 450425 Cast iron top flange
  - 7 450429 Pump cover screws (3)
  - 8 450210 Snap ring (2)
  - 9 450211 Washers (2)
  - 10 450200 Mechanical seal
  - 11 450215 Stator
  - 12 450216 Lip seal
  - 13 506032 Upper bearing
  - 14 450218 Rotor and shaft
  - 15 350340 Lower bearing
  - 16 450220 Washer
  - 17 450233 Motor shaft key
  - 18 450221 Motor flange
  - 19 450222 Capacitor
  - 20 450209 Large "O" ring
  - 21 450201 Upper casing
  - 22 450208 Small "O" ring
  - 23 450202 Handle
  - 24 450227 Handle screw
  - 25 450228 Power cable
  - 26 450229 Plug
  - 27 450230 Long bolt
  - 28 450453 Mechanical switch
  - 29 400389T Assembly motor



REF #ITEMS DESCRIPTIONS

- 450452 tank**
- 1 450489 Cover
  - 2 450494 Flange
  - 3 450496 Flange "O" ring
  - 4 450487 Seal
  - 5 450491 4" lock nut
  - 6 450492 4" "O" ring

