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To avoid risk of electric shock, remove the power cord from the electrical outlet.

**Step 1 :** Strip approx. 1/4" (6mm) of wire insulation from both end of wires to connect. Clean wires about 3" from ends and put tube over one end.

**Step 2 :** Insert one wire end into wire connector and crimp it.

**Step 3 :** Insert the second wire end into wire connector and crimp it.

**Step 4 :** Set the connector in the middle of the tube.

**Step 5 :** Shrinking can be accomplished through the use of a thermo gun or flame torch with a utility head or other broad flame. Begin at one end of tubing. Keep tubing out of direct contact with flame. Keep flame moving back and forth.

**Step 6 :** Progress toward other end as tubing shrinks and wrinkles disappear. Keep the flame moving. A small amount of glue should be visible around the ends of the tube.

**Step 7 :** Let tube to cool before pump installation.

**Step 8 :** Put together all splined wires and use electrical tape to cover the complete heat shrink from beginning to end.

# INSTALLATION INSTRUCTIONS

## MODEL 150143 150152

### HEAT SHRINK SPLICING KIT

Please read these instructions carefully. **Failure** to comply to instructions and **designed** operation of this system, may **void** the warranty.

